







Legend

- 1. Handle
- 2. Support unit for:

Thermometer gas

Thermometer packing liquid

Manometer

- 3. Level
- 4. Removable cover
- 5. Pulse generator port (option)
- 6. Gas outlet
- 7. Filling nozzle
- 8. Removable rear plate
- 9. Manometer connection
- 10. Gas inlet
- 11. Filling level indicator
- 12. Drainage faucet
- 13. Levelling foot

## Performance Data

Minimum flow Q <sub>min</sub>	2	ltr/h
Standard flow Q <sub>standard</sub>	100	ltr/h
Maximum flow Q <sub>max</sub>	120	ltr/h
Measurement accuracy at standard flow	± 0. 2	%
Measurement accuracy across measuring range	± 0. 5	%
Measuring drum volume	1	ltr/U
Packing liquid quantity, approx	3	ltr

Maximum gas inlet pressure	50	mbar
Minimum differential pressure (2)	0.2	mbar
Minimum dial division	0.01	ltr
Maximum indication value (3)	99,999,999	ltr
Connection gas in/outlet	hose barb	
Inside-Ø hose barb		
Outside-Ø hose barb	16	mm

# Models (materials)

Model	Casing	Measuring drum	Width	Height	Depth	Weight (without packing liquid)	Max. constant use temperature
5	PVC-transparent	PVC-grey	270 mm	320 mm	380 mm	4. 3kg	40 °C
6	PP-grey	PP-grey	270 mm	320 mm	380 mm	3. 1kg	80 °C
7	PVDF	PVDF	270 mm	320 mm	380 mm	5. 1kg	80 °C
8	PE-el	PE-el	270 mm	320 mm	380 mm	3. 1kg	60 °C

 $<sup>^{</sup>m (2)}$  Differential pressure (= pressure loss) gas inlet gas outlet

<sup>(3)</sup> Standard Totalizing Roller Counter

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Before and after measurements with **oxygen** purge the meter with an inert gas to avoid the danger of **explosion**! For chemical resistance properties please contact your RITTER distribution partner!

## Standard Equipment

- > 8-digit Totalizing Roller Counter
- > Bubble level for levelling
- > Level and Levelling Feet
- > Magnetic Coupling (between the measuring drum and counting mechanism) , for an absolutely liquid-tight casing
- > Multi-Chamber Measuring Drum
- > Supports for Thermometer and Manometer
- > Viton sealing

## **Built-in Options**

> Pulse Generator , standard or Ex-proof version (for connecting Electronic Display Unit/Computer

#### Accessories

- > Data Acquisition Software »RIGAMO« , (for Windows)
- > Thermometer Gas (TG) , measuring range 0 °C to +60 °C
- > Thermometer Packing Liquid (TG) , measuring range 0 °C to +60 °C
- > Manometer for pressure pmax  $\leq$  50 mbar , measuring range 0-10 / 0-20 / 0-50 mbar
- > Electronic Display Unit »EDU 32 FP«, displays volume and calculates flow rate via RS232 and analog-output in realtime (pulse generator required)

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 $The \ most \ recent \ version \ of \ this \ data-sheet \ can \ be \ found \ at \ https://www.ritter.de/en/data-sheet/tg-1-plastic/data-sheet/tg-1-pl$ 

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