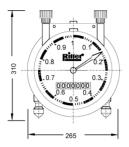
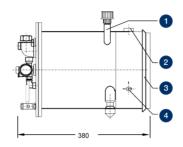
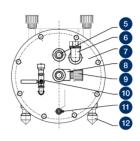
# TG 1 STAINLESS STEEL 1 BAR • DATA SHEET









# Legend 🕶

- 1. Support unit for:
  - Thermometer
  - (gas)
  - Thermometer
  - (packing fl.) Manometer
- 2. Level
- 4. Puls generator port (option)
- 6. Filling nozzle
- 8. Gas inlet
- 10. Liquid Level Indicator
- 3. Removable cover
- 5. Gas outlet
- 7. Rear plate, detachable
- 9. Manometer connection
- 11. Drainage faucet
- 12. Levelling foot

# Performance Data

Minimum flow Q <sub>min</sub>	2	ltr/h
Standard flow Q <sub>standard</sub>	100	ltr/h
Maximum flow Q <sub>max</sub>	120	ltr/h
Measurement accuracy at standard flow	0.2	%
Measurement accuracy across measuring range	0.5	%
Measuring drum volume	1	ltr/U
Packing liquid quantity, approx	3	ltr

Maximum gas inlet pressure	1	bar
Minimum differential pressure <sup>(1)</sup>	0.2	mbar
Minimum dial division	0.01	ltr
Maximum indication value <sup>(2)</sup>	99,999,999	ltr
Connection gas in/outlet	hose barb	
Inside-Ø hose barb		
Outside-Ø hose barb	12	mm

<sup>(1)</sup> Differential pressure (= pressure loss) gas inlet gas outlet

# Models (materials)

Model	Casing	Measuring drum	Width	Height	Depth	Weight (without packing liquid)	Max. constant use temperature
1	Stainless Steel	PVC-grey	265 mm	310 mm	380 mm	8.5 kg	40 °C
2	Stainless Steel	PE-el	265 mm	310 mm	380 mm	8.3 kg	60 °C
3	Stainless Steel	PP-grey	265 mm	310 mm	380 mm	8.3 kg	50 °C
4	Stainless Steel	PVDF	265 mm	310 mm	380 mm	8.9 kg	50 °C

### Caution

**Before and after measurements with oxygen purge the meter with an inert gas to avoid the danger of explosion!** For chemical resistance properties please contact your RITTER distribution partner!

<sup>(2)</sup> Standard Totalizing Roller Counter

# Standard Equipment

- > 8-digit Totalizing Roller Counter
- > Bubble level for levelling
- > Level and Levelling Feet
- > Magnetic Coupling (between the measuring drum and counting mechanism), for an absolutely liquid-tight casing
- > Multi-Chamber Measuring Drum
- > Supports for Thermometer and Manometer
- > Viton sealing

# **Built-in Options**

> Pulse Generator , standard or Ex-proof version (for connecting Electronic Display Unit/Computer)

#### Accessories

- > Data Acquisition Software »RIGAMO« , (for Windows)
- > Thermometer Gas (TG) , measuring range 0 °C to +60 °C
- > Thermometer Packing Liquid (TG) , measuring range 0 °C to +60 °C
- > Manometer for pressure pmax ≤ 10 bar , measuring range 0-6 / 0-10 bar; available for higher pressure ranges
- > Electronic Display Unit »EDU 32 FP« , displays volume and calculates flow rate via RS232 and analog-output in realtime (pulse generator required)

V 1.0 / Rev. 2020-02-26 / Subject to alterations.

The most recent version of this data-sheet can be found at https://www.ritter.de/en/data-sheets/tg-1-stainless-steel-1-bar/ Dr.-Ing. RITTER Apparatebau GmbH & Co. KG  $\cdot$  Coloniastrasse 19-23  $\cdot$  D-44892 Bochum  $\cdot$  Germany

 $For questions \ please \ contact \ mailbox@ritter.de \ or \ your \ local \ distribution \ partner \ (on \ our \ overview \ page)$ 

Tags: Drum-type gas meters